# FluoroSeal



# HP BUTTERFLY VALVES

ANSI/ASME/DIN CLASS150/300 PN10/PN16/PN25 LUG, WAFER & DOUBLE FLANGE TYPE

# **PRODUCT OVERVIEW**

# Fluoroseal



### LONGEVITY AND PERFORMANCE IN ONE

FluoroSeal<sup>®</sup> High Performance Butterfly Valves offer outstanding performance in a wide variety of applications in chemical processing, refining, pulp and paper, ethanol, gas separation, desalination, mining, utility, and many other industries. Because of their cost effective, yet robust design FluoroSeal High Performance Butterfly Valves often out-perform other valves by offering long term positive bi-directional shut-off in both control as well as on-off applications.

### EXCELLENT CHOICE FOR CONTROL AND ON-OFF APPLICATIONS

Because of their optimized disc profile FluoroSeal High Performance Butterfly Valves (HPBV) offer precise flow control characteristics over the full range of valve rotation. Manual valve control is assured through the use of a multi-position lockable positioning plate which is standard for all lever operated valves. FluoroSeal HPBV incorporate a rugged mounting pad which allows for ease of automation utilizing pneumatic, electric, and hydraulic actuators as well as a variety of accessories including solenoid valves, limit switches, positioners, and speed control devices. Factory automation with FluoroSeal's own pneumatic rack and pinion actuator assures single source responsibility and guarantees optimum performance in demanding flow control and on-off applications.

#### FluoroSeal<sup>®</sup> High Performance Butterfly Valves offer increased value by incorporating advanced design features

#### DOUBLE OFFSET DESIGN

FluoroSeal's HPBV design includes a double-offset shaft and eccentric disc. When the valve is opened the disc lifts completely off of the seat with a cam like action and eliminates seat wear and seat deformation at the top and bottom shaft areas. Due to the double-offset design FluoroSeal High Performance Butterfly Valves outperform traditional butterfly valves in terms of both sealing capabilities and service life. Because the disc doesn't contact the seat when the valve is opened operating torque is reduced resulting in lower automation cost. When the valve is closed the disc cams into the seat creating a bubble tight bi-directional seal.

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# **DESIGN FEATURES**

#### BODY CONFIGURATION

FluoroSeal High Performance Butterfly Valves are available as standard in ASME Class 150 and Class 300 wafer or lug style designs. Optional double flanged valves are available upon request. Both lug style and double flanged valves are fully rated for dead end service installations. In addition all FluoroSeal High Performance Butterfly Valves include an integrally cast internal over-travel stop to prevent disc and seat damage.

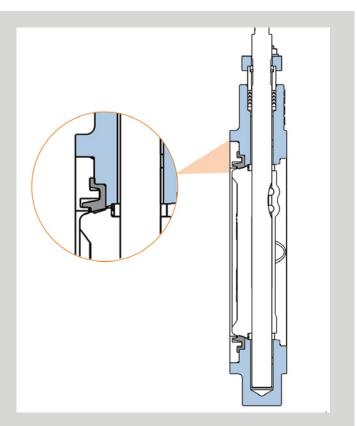
#### SEAT

The flexible polymeric GF2P seat is a simple yet effective design - there are no springs, membranes, or o-rings to fail which can compromise long term bi-directional shutoff. GF2P is a chemically inert molecularly-modified ptfe with improved thermo-mechanical properties, improved cold flow resistance, and increased toughness which work together to increase temperature capability and extend the valve service life. FluoroSeal is the only High Performance Butterfly Manufacturer to offer this proprietary, upgraded seat material as a standard. FluoroSeal offers a variety of optional seat materials for difficult and demanding applications.

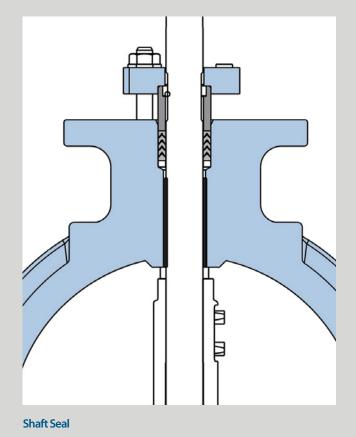
- Reinforced PTFE (RPTFE) glass fiber reinforced PTFE for additional strength and rigidity and reduced cold flow.
- Hi-Temp specially formulated GF2P with the addition of a proprietary carbon based filler which adds stability and allows the seat to be used in applications with continuous temperatures up to 600°F (316°C). In addition to its improved temperature capabilities the Hi-Temp seat also offers improved abrasion / erosion resistance, and excellent performance in saturated steam applications up to Class 300.
- Ultra High Molecular Weight Polyethylene (UHM-WPE) – highly resistance to abrasion / erosion as well as offering excellent radiation resistance.

#### SHAFT SEAL

FluoroSeal High Performance Butterfly Valves utilize a proven ptfe v-ring packing arrangement loaded by a gland/follower as the standard shaft seal to atmosphere. Optional double packing, live loading, and monitoring port are available in applications where fugitive emission resistance is critical.



Seat



# **DESIGN FEATURES**

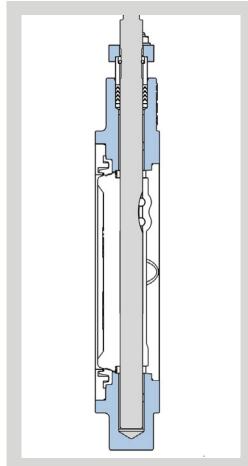
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#### BEARING DESIGN

Stainless steel / ptfe shaft bearings provide shaft support while resisting deformation due to line pressure to maintain shaft concentricity with stem packing to assure a positive seal to atmosphere and practically eliminate fugitive emissions. The ptfe impregnated bearings provide lubricity which ensures smooth cycling and lower operating torque.

#### BLOWOUT PROOF SHAFT

A high strength, blow-out proof 17-4PH shaft is standard on all FluoroSeal High Performance Butterfly Valves. The shaft is positively contained in the case of failure by a metal retaining ring. FluoroSeal utilizes a one-piece shaft (6" and above) and a closed bottom body design to increase reliability and eliminate a potential leak path. FluoroSeal utilizes 2 piece shaft for 4" and below in order to optimize flow rates.



Blowout Proof Shaft

#### MAINTENANCE

FluoroSeal High Performance Butterfly Valves are virtually maintenance free and are engineered to provide a long, trouble free service life. Should seat replacement be required, it can easily be replaced by simply removing the body insert. No dis-assembly of the disc and shaft is required.

#### **SPECIAL APPLICATIONS**

FluoroSeal High Performance Butterfly Valves can be successfully used in a wide range of specialized services. Some special services applications are listed below. FluoroSeal can also provide special service High Performance Butterfly Valves built on unique end-user specifications.

- Fugitive Emissions Optional double packing and live-loading offers increased emissions resistance on FluoroSeal® High-Performance Butterfly Valves. Live-loaded packing compensates for both thermal gradients as well as normal wear while double packing offer the increased sealing of two independent packing sets. A monitoring port can be supplied on those valves that incorporate double packings.
- Vacuum Standard FluoroSeal® High-Performance Butterfly Valves are rated to provide positive shut-off and stem sealing in vacuum down to 2x10-2 torr; specially designed high-vacuum valves can perform in vacuum applications down to 1x10-5 torr.
- Chlorine and Oxygen valves are specially cleaned and prepped to assure cleanliness and eliminate the potential of contamination with oil, grease, or other foreign material. Chlorine prepped valves meet the requirements of the Chlorine Institute Pamphlet VI.
- NACE Valves are modified to meet the latest NACE specifications for materials used in sour environments: NACE MR0175 / ISO 15156 and NACE MR0103-2003. Excellent for use in sour gas, sour oil, or other applications where sulfide stress cracking or chloride stress cracking is a concern.
- Steam Standard valves with RPTFE seats can be used in saturated steam applications up to 135 psig while valves with Hi-Temp seats can be used in saturated steam applications up to 150 psig.
- Abrasive Service Tungsten titanium carbide (TTC) hard coated discs are available for use in abrasive applications involving slurry or solid particles in suspension. The TTC coating greatly increases the service life of the valve and its in-line sealing ability. TTC can be applied to other valve parts as required.





### **PLEDGE OF QUALITY**

All major pressure bearing and/or boundary components of FluoroSeal valves are fully traceable to mill test certificates ensuring material authenticity. Quality levels are maintained through continuous inspection and manufacturing surveillance of these and all other components.

A concerted effort is made to conform to all regulatory authority requirements where and when invoked, in keeping with FluoroSeal's pledge of "Quality First."

#### **QUALITY ASSURANCE**

FluoroSeal Valves possess all of the best design features presently available on the market. They are inspected throughout the full manufacturing process from foundry to final assembly and packaging to assure high quality and consistency in every unit.

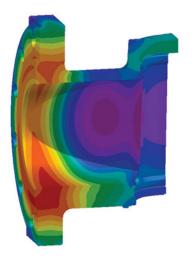


# FOUNDRY

#### **QUALITY ENGINEERED INTO EVERY CASTING**

Through the use of solidification modeling, the Niyama criterion, and other proprietary engineering techniques a unique system of gating and risering is developed which provide for even casting cooling which greatly reduces or eliminates internal casting defects such as shrinkage and micro-porosity.

All newly designed FluoroSeal casting designs are subjected to a rigorous first article sampling procedure which includes radiography, liquid penetrant examination, and other non-destructive as well as destructive testing to verify the production techniques.



Solidification Model

Fluoroseal



# HIGH QUALITY RAW MATERIALS ENSURE HIGH QUALITY CASTINGS

All specialty and exotic alloy High-Performance Butterfly Valve (HPBV) body and disc castings poured in FluoroSeal's in house Montreal foundry are produced using VOD ingot (vacuum oxygen decarburization). VOD ingot is a highly refined, high purity raw material that helps to minimize impurities resulting in high quality castings. FluoroSeal never alloys specialty and exotic materials to produce castings at their in house Montreal foundry. In addition, each pour in the foundry is argon blanketed to reduce oxygen contamination.

### SPECIALTY ALLOY HIGH-PERFORMANCE BUTTERFLY VALVES ARE OUR SPECIALTY

Because of their metallurgical expertise and captive in house foundry FluoroSeal controls and ensures the quality of their specialty and exotic alloy castings. Small capacity furnaces allow for low quantity casting runs greatly reducing lead times. Often times other manufacturers who utilize third party foundries are subjected to extremely long casting lead times as the foundry must wait until they have enough volume for a pour. FluoroSeal HPBV's are available in a wide variety of specialty alloys including Hastelloy B & C, Monel, Duplex Stainless Steels, Titanium, Zirconium, and many others.

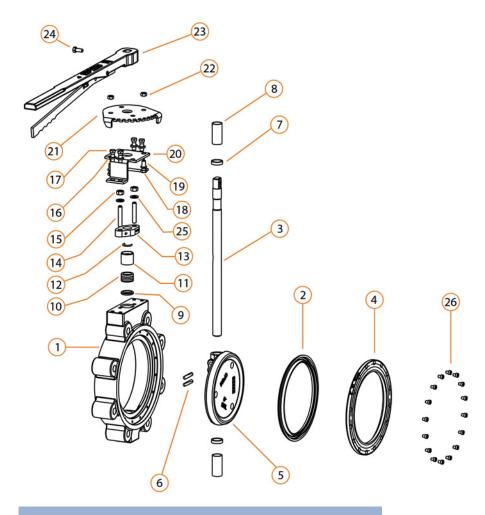




# **STANDARD CONFIGURATION**

#### **HIGH PERFORMANCE BUTTERFLY VALVE**

Class 150: 2" to 12" / Class 300: 2" to 12"



#### LIST OF COMPONENTS

No.	Description/Part
1	Body
2	Seat
3	Shaft
4	Insert Lug
5	Disc
6	Pin
7	Spacer
8	Bushing
9	Packing Seat
10	Packing Group
11	Gland Follower
12	Retaining ring
13	Gland
14	Gland Stud
15	Gland Nut
16	Bracket Washer
17	Bracket Bolt
18	Plate Washer
19	Plate Bolt
20	Bracket
21	Position Plate
22	Plate Nut
23	Lever
24	Lever Nut
25	Gland Washer
26	Insert Screw

#### **APPLICABLE STANDARDS**

Specification for Butterfly Valves, Lug Type and Wafer Type ISS SP-6 Pressure Testing of Steel Valves Standard Marking System for Valves, Fittings, Flanges, and Unions ANSI B16.34/ EN 12516 Valves - Flanged, Threaded and Butt-welding End Sulphide Stress Cracking Resistant Metallic Material for Oilfield Equipment 2<sup>1</sup>/<sub>2</sub> " - 14" Pipe Flanged and Flanged Fittings EN 1092 Flanges and joints Series A, 26" - 60" Large Diameter Steel Flanges High Pressure Offset Seat Butterfly Valves Valve Inspection and Testing **Fugitive Emissions Testing** TM / ANSI/ EN Materials

#### **STANDARD CONFIGURATION**

#### **Carbon Steel Valve**

 ASTM A216, Gr. WCB body and gland, ASTM A351 Gr. CF8M disc, ASTM A564 Gr. 630 (17-4PH) Shaft, GF2P (Molecularly Enhanced PTFE) seat, PTFE packing, and ASTM A193 Gr. B7 gland studs.

#### **Stainless Steel Valve**

 ASTM A351, Gr. CF8M body, gland and disc, ASTM A564, 630 (17-4PH) Shaft, GF2P seat, PTFE packing, ASTM A193 Gr. B8 gland studs.

# **TECHNICAL DATA**

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### **FLOW COEFFICIENT**

CLA	SS 150	/PN 10/PN 16
Si	ze	Cv
NPS	DN	CV
2 1⁄2″	65	76
3″	80	166
4″	100	398
5″	125	647
6″	150	1,052
8″	200	2,198
10″	250	3,003
12″	300	5,097
14″	350	5,797

		300/PN 25
	CLASS.	500/FN 25
Si	ze	Cv
NPS	DN	
2 1⁄2″	65	76
3″	80	166
4″	100	398
5″	125	647
6″	150	1,052
8″	200	1,795
10″	250	3,156
12″	300	4,745
14″	350	5,203

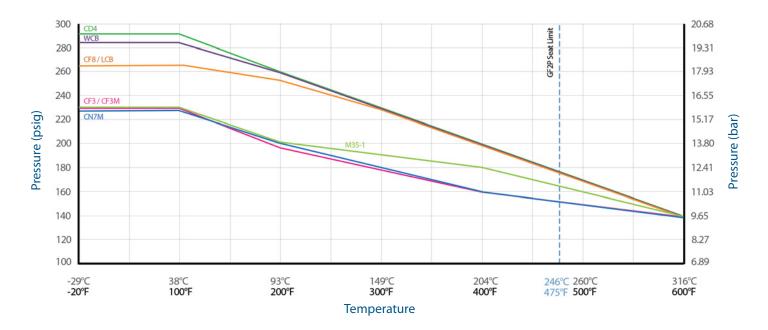
## **VALVE OPERATING TORQUES**

			CLAS	S 150/PN 10/PM	N 16		
Si	ze	100 psi ,	/ 6.9 bar	200 psi /	13.8 bar	285 psi /	19.7 bar
in	DN	in-lbs	Nm	in-lbs	Nm	in-lbs	Nm
2 ½″	65	265	30	221	25	310	35
3″	80	309	35	345	39	363	41
4″	100	442	50	451	51	497	56
5″	125	549	62	655	74	770	87
6″	150	832	94	1,018	115	1,141	129
8″	200	1,433	162	1,726	195	1,947	220
10″	250	1,938	219	2,407	272	2,841	321
12″	300	2,593	293	3,487	394	4,186	473
14″	350	4,310	487	6.018	680	7,594	858

						CLASS	300/ PN 2	5					
Si	ze	300 psi /	20.7 bar	400 psi /	27.6 bar	500 psi /	34.5 bar	600 psi /	41.4 bar	700 psi /	48.3 bar	740 psi	/ 51 bar
in	DN	in-lbs	Nm	in-lbs	Nm	in-lbs	Nm	in-lbs	Nm	in-lbs	Nm	in-lbs	Nm
2 1⁄2″	65	309	35	336	38	336	38	424	48	389	44	389	44
3″	80	354	40	389	44	424	48	495	56	575	65	531	60
4″	100	646	73	725	82	752	85	823	93	911	103	991	112
5″	125	1,008	114	1,150	130	1,327	150	1,460	165	1,628	184	1,734	196
6″	150	1,389	157	1,637	185	1,911	216	2,106	238	2,336	264	3,310	274
8″	200	2,787	315	3,239	366	3,779	427	4,212	476	4,690	530	4,885	552
10″	250	4,274	483	5,036	569	5,859	662	6,673	754	7,478	845	7,868	889
12″	300	5,921	669	7,018	793	8,098	915	9,142	1,033	10,204	1,153	10,656	1,204
14″	350	9,912	1,120	12,169	1,375	14,435	1,631	16,621	1,878	18,834	2,128	19,781	2,235

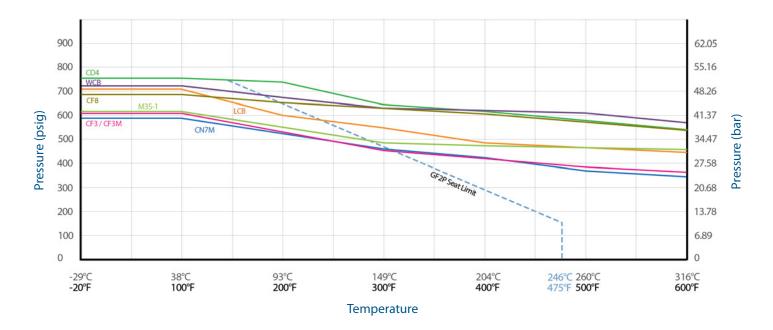


# **TECHNICAL DATA**



### OPERATING PRESSURE-TEMPERATURE CHART HIGH-PERFORMANCE BUTTERFLY VALVES - CLASS 150/ PN 10/ PN 16

### OPERATING PRESSURE-TEMPERATURE CHART HIGH-PERFORMANCE BUTTERFLY VALVES - CLASS 300/PN 25



#### **NOTES:**

1. The information in this catalog is provided for general informational purposes only.

2. For all technical parameters of the product please contact your local FluoroSeal sales office or authorized representative.

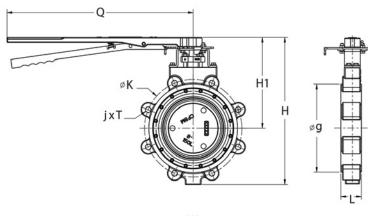
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# **DIMENSIONS & WEIGHTS**

### HIGH PERFORMANCE BUTTERFLY VALVE LUG - CLASS150 & 300/PN 10/ PN 16/PN 25

SIZE 2 ½" to 8" (DN65-DN200) Wrench Operated Actuators Optional on All Sizes Face-to-Face Dimensions to API 609, ANSI B16.10, and EN 558-1 Flanged End Dimensions to ANSI B16.5 and







									ANS	<b>CLASS</b>	150						
Si	ize	L	-	V	V	ŀ	4	ŀ	41		К	ç	J	Т	j	C	2
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm		No. of holes	in	mm
2 1⁄2″	65	1.9	49	5.7	146	11.6	295	7.8	197	5.5 139.7		4.7	119	5/8-11 UNC	4	11.0	280
3″	80	1.9	49	5.7	146	12.7	323	8.2	208	6.0	152.4	5.2	132	5/8-11 UNC	4	11.0	280
4″	100	2.0	52	8.4	214	14.1	357	8.6	219	7.5	190.5	6.2	157	5/8-11 UNC	8	11.0	280
5″	125	2.5	64	9.7	247	13.5	344	8.7	220	8.5	215.9	7.4	188	3/4-10 UNC	8	11.0	280
6″	150	2.2	57	10.3	261	14.6	371	9.4	238	8.4	214.3	8.5	216	3/4-10 UNC	8	11.0	280
8″	200	2.5	64	12.6	320	17.8	451	11.0	279	11.8	298.5	10.7	272	3/4-10 UNC	8	22.4	570

									ANSI	CLASS 3	300						
Si	ze	I	_	N N	/	F	1	H	1		К		g	Т	j		Q
in	mm	in	mm	in	mm	in	mm	in			in	mm		No. of holes	in	mm	
2 1⁄2″	65	1.9	49	7.2	182	11.6	295	7.8	197			4.6	118	3/4"-10 UNC	8	11.0	280
3″	80	1.9	49	7.9	200	12.7	323	8.2	208	6.6	168.3	5.2	132	3/4"-10 UNC	8	11.0	280
4″	100	2.1	54	9.0	229	14.1	357	8.6	219	7.9	200.0	6.8	172	3/4"-10 UNC	8	11.0	280
6″	150	2.3	59	12.0	305	14.6	371	9.4	238	10.6	269.9	7.6	194	3/4"-10 UNC	8	11.0	280
8″	200	2.9	73	14.3	363	17.8	451	11.0	279	13.0	330.2	9.8	248	7/8"-9 UNC	12	22.4	570

										PN 10							
Si	ze	L	-	v	V	F	4	F	11		К	ç	J	Т	j	(	2
in	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm		No. of holes	in	mm
2 ½″	65	1.9	49	5.7	146	11.6	295	7.8	197			4.7	119	M16X2	8	11.0	280
3″	80	1.9	49	5.7	146	12.7	323	8.2	208	6.3	160	5.2	132	M16X2	8	11.0	280
4″	100	2.0	52	8.4	214	14.1	357	8.6	219	7.1	180	6.2	157	M16X2	8	11.0	280
5″	125	2.5	64	9.7	247	13.5	344	8.7	220	8.3	210	7.4	188	M16X2	8	11.0	280
6″	150	2.2	57	10.3	261	14.6	371	9.4	238	9.4	240	8.5	216	M20X2.5	8	11.0	280
8″	200	2.5	64	12.6	320	17.8	451	11.0	279	11.6	295	10.7	272	M20X2.5	8	22.4	570

										PN 16							
S	ze	L	_	V	/	F	4	F	11		K	ç	J	Т	j	C	2
in	DN	in	mm	in	mm	in	mm	in	mm			in	mm		No. of holes	in	mm
2 ½″	65	1.9	49	5.7	146	11.6	295	7.8	197	5.7 145		4.7	119	M16X2	8	11.0	280
3″	80	1.9	49	5.7	146	12.7	323	8.2	208	6.3			132	M16X2	8	11.0	280
4″	100	2.0	52	8.4	214	14.1	357	8.6	219	7.1	180	6.2	157	M16X2	8	11.0	280
5″	125	2.5	64	9.7	247	13.5	344	8.7	220	8.3	210	7.4	188	M16X2	8	11.0	280
6″	150	2.2	57	10.3	261	14.6	371	9.4	238	9.4	240	8.5	216	M20X2.5	8	11.0	280
8″	200	2.5	64	12.6	320	17.8	451	11.0	279	11.6	295	10.7	272	M20X2.5	12	22.4	570

										PN 25							
Si	ze	l	_	W	/	H	ł	H	11		К	ç	g	Т	j		Q
in	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm		No. of holes	in	mm
2 1⁄2″	65	1.9	49	7.2	182	11.6	295	7.8	197	5.7	145	4.6	118	M16X2	8	11.0	280
3″	80	1.9	49	7.9	200	12.7	323	8.2	208	6.3	160	5.2	132	M16X2	8	11.0	280
4″	100	2.1	54	9.0	229	14.1	357	8.6	219	7.5	190	6.8	172	M20X2.5	8	11.0	280
6″	150	2.3	59	12.0	305	14.6	371	9.4	238	9.8	250	7.6	194	M24X3	8	11.0	280
8″	200	2.9	73	14.3	363	17.8	451	11.0	279	12.2	310	9.8	248	M24X3	12	22.4	570

# **DIMENSIONS & WEIGHTS**



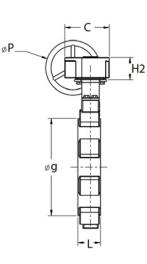


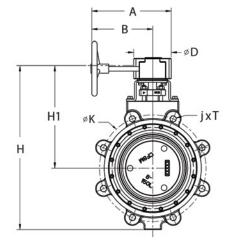
# SIZE 8" to 14"

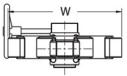
(DN200-DN350) Enclosed Gear Operated Actuators Optional on All Sizes Face-to-Face Dimensions to API 609,

## ANSI B16.10, and EN 558-1

Flanged End Dimensions to ANSI B16.5 and EN 1092-1







												A	NSI (	CLASS 150													
Si	ze		L	۱ N	N	H	ł	F	11		К	g	g	Т	j		۹.	I	В	(	c		D	H	12	P	,
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm		Holes	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
8″	200	2.5	64	12.6	320	17.9	454	11.1	282	11.8	298.5	10.7	272	3/4-10 UNC	8	8.4	213	6.7	170	4.9	125	4.1	105	2.4	62	5.9	150
10″	250	2.8	71	15.5	394	21.7	552	13.5	342	14.3	362.0	12.8	324	7/8-9 UNC	12	12.2	310	9.3	235	6.9	174	6.0	152	3.1	78	11.8	300
12″	300	3.2	81	18.4	468	24.4	620	14.6	371	17.0	431.8	15.0	381	7/8-9 UNC	12	12.2	310	9.3	235	6.9	174	6.0	152	3.1	78	11.8	300
14″	350	3.6	92	20.5	520	28.3	718	16.5	420	18.8	476.3	20.4	518	3/8-16 UNC	16	12.2	310	8.9	226	7.7	195	6.7	170	3.1	80	11.8	300

												A	NSI (	CLASS 300													
Si	ze		L	V	V	H	ł	H	11		К	ç	3	Т	j		4		В	(	C	1	)	H	12	F	P
in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm		Holes	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
8″	200	2.9	73	14.3	363	17.9	454	11.1	282	13.0	330.2	9.8	248	7/8"-9 UNC	12	8.4	213	6.7	170	4.9	125	4.1	105	2.4	62	5.9	150
10″	250	3.3	83	16.7	424	21.7	552	13.5	342	15.3	387.4	11.7	298	1"-8 UNC	16	12.2	310	9.3	235	6.9	174	6.0	152	3.1	78	11.8	300
12″	300	3.6	92	19.8	502	24.4	620	14.6	371	17.7	450.8	14.0	356	1 1/8"-8 UN	16	12.2	310	9.3	235	6.9	174	6.0	152	3.1	78	11.8	300
14″	350	4.6	117	22.8	578	28.3	718	16.5	420	20.3	514.4	15.2	387	1 1/8"-8 UN	20	12.2	311	8.9	226	7.7	195	6.7	170	3.1	80	11.8	300

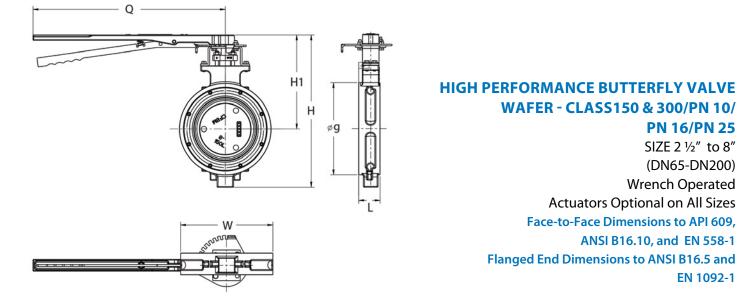
													P	N 10													
Si	ze		L	V	V	F	1	H	11		К	ç	3	Т	j		A	I	В	(	c	(	D	H	12	F	Р
in	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm		Holes	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
8″	200	2.9	73	14.3	363	17.9	454	11.1	282	11.6	295	9.8	248	M20X2.5	8	8.4	213	6.7	170	4.9	125	4.1	105	2.4	62	5.9	150
10″	250	3.3	83	16.7	424	21.7	552	13.5	342	13.8	350	11.7	298	M20X2.5	12	12.2	310	9.3	235	6.9	174	6.0	152	3.1	78	11.8	300
12″	300	3.6	92	19.8	502	24.4	620	14.6	371	15.7	400	14.0	356	M20X2.5	12	12.2	310	9.3	235	6.9	174	6.0	152	3.1	78	11.8	300
14″	350	4.6	117	22.8	578	28.3	718	16.5	420	18.1	460	15.2	387	M20X2.5	16	12.2	311	8.9	226	7.7	195	6.7	170	3.1	80	11.8	300

													F	N 16													
Si	ze		L	v	V	H	1	H	11		К	ç	3	Т	j		A		В		c	1	D	H	12	F	P
in	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm		Holes	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
8″	200	2.9	73	14.3	363	17.9	454	11.1	282	12.6	295	9.8	248	M20X2.5	12	8.4	213	6.7	170	4.9	125	4.1	105	2.4	62	5.9	150
10″	250	3.3	83	16.7	424	21.7	552	13.5	342	14.0	355	11.7	298	M24X3	12	12.2	310	9.3	235	6.9	174	6.0	152	3.1	78	11.8	300
12″	300	3.6	92	19.8	502	24.4	620	14.6	371	16.1	410	14.0	356	M24X3	12	12.2	310	9.3	235	6.9	174	6.0	152	3.1	78	11.8	300
14″	350	4.6	117	22.8	578	28.3	718	16.5	420	18.5	470	15.2	387	M24X3	16	12.2	311	8.9	226	7.7	195	6.7	170	3.1	80	11.8	300

													F	PN 25													
Si	ze		L	٧	V	F	ł	н	1		K	ç	3	Т	j		A		В	(	C		D	ŀ	12	F	2
in	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm		Holes	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
8″	200	2.9	73	14.3	363	17.9	454	11.1	282	12.2	310	9.8	248	M24X3	12	8.4	213	6.7	170	4.9	125	4.1	105	2.4	62	5.9	150
10″	250	3.3	83	16.7	424	21.7	552	13.5	342	14.6	370	11.7	298	M27X3	12	12.2	310	9.3	235	6.9	174	6.0	152	3.1	78	11.8	300
12″	300	3.6	92	19.8	502	24.4	620	14.6	371	16.9	430	14.0	356	M27X3	16	12.2	310	9.3	235	6.9	174	6.0	152	3.1	78	11.8	300
14″	350	4.6	117	22.8	578	28.3	718	16.5	420	19.3	490	15.2	387	M30X3	16	12.2	311	8.9	226	7.7	195	6.7	170	3.1	80	11.8	300



# **DIMENSIONS & WEIGHTS**



					A	NSI CLASS 1	50/PN 10/	PN 16/ PN 2	5				
Si	ze	L		۱	N	н	l	H1	1		g	C	2
in	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
2 ½″	65	1.9	49	5.7	146	11.6	295	7.8	197	4.7	119	11.0	280
3″	80	1.9	49	5.7	146	12.7	323	8.2	208	5.2	132	11.0	280
4″	100	2.1	54	6.2	157	13.8	350	8.6	219	6.2	157	11.0	280
5″	125	2.5	64	7.4	188	13.7	348	8.7	220	7.4	188	11.0	280
6″	150	2.2	57	8.5	216	14.6	371	9.4	238	8.5	216	11.0	280
8″	200	2.5	64	10.7	272	17.8	451	11.0	279	10.7	272	22.4	570

					A	NSI CLASS 3	00/PN 10/	PN 16/ PN 2	5				
Si	ze	L		١	N	н		H1			g	C	<u>)</u>
in	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
2 ½″	65	1.9	49	5.7	146	11.6	295	7.8	197	4.7	119	11.0	280
3″	80	1.9	49	5.7	146	12.7	323	8.2	208	5.2	132	11.0	280
4″	100	2.1	54	6.2	157	14.1	357	8.6	219	6.2	157	11.0	280
6″	150	2.3	59	8.5	216	14.6	371	9.4	238	8.5	216	11.0	280
8″	200	2.9	73	10.6	270	17.8	451	11.0	279	10.7	272	22.4	570

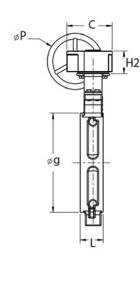
# **DIMENSIONS & WEIGHTS**

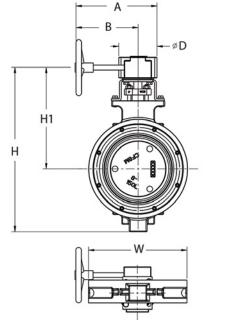




#### ANSI B16.10, and EN 558-1

Flanged End Dimensions to ANSI B16.5 and EN 1092-1





								A	<b>NSI CI</b>	_ASS 1	50/PN	10/ PN	V 16/ PI	N 25									
Si	ze	l	-	V	N	H	ł	F	11	Ģ	9		A	E	3		С	(	0	F	12		Р
in	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
8″	200	2.5	64	10.7	272	17.9	454	11.1	282	10.7	272	8.4	213	6.7	170	4.9	125	4.1	105	2.4	62	5.9	150
10″	250	2.8	71	12.9	327	21.7	552	13.5	342	12.8	324	12.2	310	9.3	235	6.9	174	6.0	152	3.1	78	11.8	300
12″	300	3.2	81	15.0	381	24.4	620	14.6	371	15.0	381	12.2	310	9.3	235	6.9	174	6.0	152	3.1	78	11.8	300
14″	350	3.6	92	18.7	475	28.4	721	16.5	420	16.3	413	12.2	311	8.9	226	7.7	195	6.7	170	3.1	80	11.8	300

								A	NSI CL	ASS 3	00/PN	10/ PN	1 16/ PI	N 25									
Si	ze	l	-	V	V	ŀ	ł	F	11	ģ	9		٩	E	3	(	C	1	D	ŀ	12	F	Р
in	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
8″	200	2.9	73	10.6	270	17.9	454	11.1	282	10.7	272	8.4	213	6.7	170	4.9	125	4.1	105	2.4	62	5.9	150
10″	250	3.3	83	12.8	324	21.7	552	13.5	342	12.8	324	12.2	310	9.3	235	6.9	174	6.0	152	3.1	78	11.8	300
12″	300	3.6	92	15.0	381	24.4	620	14.6	371	15.0	381	12.2	310	9.3	235	6.9	174	6.0	152	3.1	78	11.8	300
14″	350	4.6	117	19.3	490	28.3	718	16.5	420	16.4	416	12.2	311	8.9	226	7.7	195	6.7	170	3.1	80	11.8	300

#### **NOTES:**

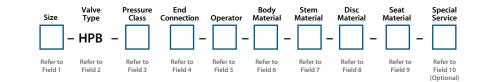
1. The information on this catalog is provided for general informational purposes only.

2. Customization for specific applications is available upon request.

3. For all technical parameters of the product please contact your local FluoroSeal sales office or authorized representative. 4. We reserve the right to make changes without prior notice.

# **ORDERING INSTRUCTIONS**





Field 1	- Size					Field 2	- Valve Type		
Size Ran	ge					Code	Туре		
2″ to 14′	1					HPB	High Performance Butte	erfly Valve	
Field	3 - Pressure Cla	ass				Field 4	- End Connection		
Code	15	30	D10	D16	D25	Code	LF	DF	WF
Туре	150	300	PN10	PN16	PN25	Туре	Lug (Single Flange)	Double Flange	Wafer
Field !	5 - Operator								
Code	А	WL			١	WX			В
Гуре	Actuated	Wrend	h+ Locking De	evice (Standard)	N N	Wrench + Loc	king Device + Stem Exten	ision	Bare Stem
Code	EG				1	EX			
Туре	Enclosed Gear	+ Locking De	evice			Enclosed Gea	r + Locking Device + Stem	EXtension	

Field 6 - Body Material	Field 7	7 - Shaft Material		Field 8 - Disc Material
Refer to Table 1 - Available Materials	Code	00 (Standard)	or refer to Table 1 -	Refer to Table 1 - Available Materials
	Туре	ASTM A564 Gr. 630 (17-4PH)	Available Materials	

Field 9 -	Seat Material				
Code	G	R	Н	U	X
Туре	GF2P	RTFE	Hi-Temp GF2P	UHMWPE	Special

Field	10 - Special Service	e ( a combination of Sp	oecial Service can	be used) - Optional		
Code	V	CL	OX	NA	S	FE
Туре	Vacuum Service	Chlorine	Oxygen	NACE MR-01-75 Service	Steam Service	Fugitive Emission Stem Seal
Code	тс	Х				
Туре	Abrasive Service	Special				

Table	1 - Available Materials	5					
Code	Description	ASTM Designation	DIN	Code	Description	ASTM Designation	DIN
C1	Carbon Steel	ASTM A216 Gr. WCB	1.0619	H3	HASTELLOY C	ASTM A494 Gr. CW6M	2.4883
C2	Carbon St. Low Temp.	ASTM A352 Gr. LCB	1.6220	H4	HASTELLOY C 276	ASTM A494 Gr. CW12MW	2.4686
C3	Carbon St. Low Temp.	ASTM A352 Gr. LCC	1.7219	16	INCONEL	ASTM A494 Gr. CY40	2.4816
S1	304 Stainless Steel	ASTM A351 Gr. CF8	1.4308	N1	Nickel	ASTM A494 Gr. CZ-100	2.4816
S2	304L Stainless Steel	ASTM A351 Gr. CF3	1.4309	M1	MONEL	ASTM A494 Gr. M35-1	2.4365
S3	316 Stainless Steel	ASTM A351 Gr. CF8M	1.4408	T2	Titanium (Comm. Pure)	ASTM B367 Gr. C2	3.7035
S4	316L Stainless Steel	ASTM A351 Gr. CF3M	1.4409	Т3	Titanium	ASTM B367 Gr. C3	3.7031
S5	317 Stainless Steel	ASTM A351 Gr. CG8M		T5	Titanium	ASTM B367 Gr. C5	
S6	317L Stainless Steel	ASTM A351 Gr. CG3M		Z2	Zirconium	ASTM B752 Gr. 702C	
S7	904L Stainless Steel	Cast grade	1.4584	Z5	Zirconium	ASTM B752 Gr. 705C	
A2	Alloy 20	ASTM A351 Gr. CN7M	1.4500	00	Alloy 17-4	ASTM A564 Gr. 630 (17-4PH)	1.4542
CD	CD4MCuN	ASTM A995 Gr. 1B	1.4463				
H1	HASTELLOY B	ASTM A494 Gr. N7M	2.4882				
H2	HASTELLOY B 2	ASTM A494 Gr. N12MV	2.4685				

#### **MODEL SELECTION EXAMPLE**

#### Example: 2"HPB-15WF/WL-C1-S1-C2-G-V

Description: FluoroSeal 2" API 609 High Performance Butterfly Valve, Class 150, Wafer Type, Wrench Operated, body in ASTM A216 Gr. WCB, seat in GF2P, disc in ASTM A352 Gr. LCB, shaft in ASTM A351 Gr. CF8, and Vacuum Service.

#### **NOTES:**

1. For all technical parameters of the product please refer to this catalog, additional information can be obtained from your local FluoroSeal sales office or authorized representative.

- 2. Customization for specific applications is available upon request.
- 3. For different materials, not listed in the above tables, please specify.
- 4. Special material configurations upon request with (X) shown in the model number.

# Fluoroseal

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#### LIABILITY

FluoroSeal Inc. will not be liable for any loss, damage, cost of repairs, incidental or consequential damages of any kind, whether based upon warranty (except for the obligation accepted by FluoroSeal Inc. under "Warranty" above), contract or negligence, arising in connection with the design, manufacture, sale, use or repair of the products or of the engineering designs supplied to Buyer. Any litigation will be interpreted in accordance with the laws of the Province of Québec, Canada and any suit, action or

# **TERMS & CONDITIONS**

proceeding relating to these terms and conditions may be instituted in any competent court sitting in the district of Montréal, Québec, Canada.

#### RETURNS

FluoroSeal Inc. cannot accept return of any product(s) unless its written permission has been first obtained, in which case same will be credited subject to the following: (a) all material returned must, on its arrival at FluoroSeal Inc.'s plant, be found to be in first-class condition; if not, cost of putting in saleable condition will be deducted from credit memoranda; (b) a handling charge deduction will be made from all credit memoranda issued for material returned; (c) transportation charges, if not prepaid, will be deducted from credit memoranda.

#### **SHIPMENTS**

All products sent out will be carefully examined, counted and packed. The cost of any special packing or special handling caused by Buyer's requirements or requests shall be added to the amount of the order. No claim for shortages will be allowed unless made in writing within ten (10) days of receipt of a shipment. Claims for products damaged or lost in transit should be made to the carrier, as FluoroSeal Inc.'s responsibility ceases, and title passes, on delivery to the carrier.

#### **SPECIAL PRODUCTS**

Orders covering special or non-standard products are not subject to cancellation except on such terms as FluoroSeal Inc. may specify on application.

#### **PRICES AND DESIGNS**

Prices and designs are subject to change without notice. All prices are F.O.B. Point of Shipment, unless otherwise stated.

#### TAXES

The amount of any sales, excise or other taxes, if any, applicable to the products, shall be added to the purchase price and shall be paid by Buyer unless Buyer provides FluoroSeal Inc. with an exemption certificate acceptable to the taxing authorities.

#### **NUCLEAR PLANTS**

Where the products, engineering design or fabrication is for nuclear plant applications, Buyer agrees (a) to take all necessary steps to add FluoroSeal Inc. as an insured supplier under the American Nuclear Insurers (ANI) pool and under the Mutual Atomic Energy Reinsurance Pool (MAERP) for property damage and liability insurance and if necessary steps could have been taken, but are not taken, Buyer shall hold FluoroSeal Inc. harmless against all such losses which could have been thus covered; (b) Buyer agrees to hold FluoroSeal Inc. harmless with respect to any personal injury or death, property damage or any other loss in a nuclear incident which is caused directly or indirectly by defective design, material, or workmanship, furnished by FluoroSeal Inc. and which is covered by insurance maintained by Buyer (or which could be so covered but with respect to which Buyer has elected to self-insure), and further agrees to waive subrogation by its carriers of such insurance against FluoroSeal Inc.; (c) as to nuclear hazards for which Buyer cannot obtain insurance coverage, the liability of FluoroSeal Inc. for any personal injury or death, property damage or any other loss directly caused by defective design, material, or workmanship furnished by FluoroSeal Inc. shall not exceed the value of the material furnished by FluoroSeal Inc. at the time of the loss occurrence.

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